

THOMAS H. HANDY SAZERAC STRAIGHT RYE WHISKEY

Distiller

Buffalo Trace Distillery, Franklin County, Kentucky

Age Profile

Year of Distillation: Spring of 2002

Release: Fall of 2009

Release Brand name: Thomas H. Handy Sazerac Straight Rye Whiskey

Proof for release: 129 proof

Recipe

Large Grain: Minnesota Rye

Small Grain: Kentucky Corn; Distillers Grade #1 and #2

Finish Grain: North Dakota Malted Barley

Cooking / Fermentation

Milling screen: #10

Cook Temperature: 240 degrees Fahrenheit

Water: Kentucky Limestone with Reverse Osmosis

Fermentation: Carbon Steel / Black Iron fermenter

Mash: Sour

Distillation & Aging

Distillation: Double distilled; beer still and doubler

Proof off still: 135 proof

Barrel: New, White Oak; #4 Char; charred for 55 seconds

Barrel maker: Independent Stave; Lebanon KY

Barrel entry proof: 125 proof

Barrel size: 53 liquid gallons; 66.25 Original Proof Gallons

Warehouse: Warehouse K

Floor: 3rd Floor

Evaporation loss: 30.37% of the original whiskey lost to evaporation

Bottling

Barrel selection: 51 hand picked barrels

Filtration: None

Product Age: 7 years and 3 months old at bottling

Tasting comment: "Intense. Allspice. Dried fruit"