

# SAZERAC 18 YEAR OLD KENTUCKY STRAIGHT RYE WHISKEY

## Distiller

Buffalo Trace Distillery, Franklin County, Kentucky

## Age Profile

Year of Distillation: Spring of 1985

Release: Fall of 2009

Release Brand name: Sazerac 18 Year Old Kentucky Straight Rye Whiskey

Proof for release: 90 proof

## Recipe

Large Grain: Minnesota Rye

Small Grain: Kentucky Corn; Distillers Grade #1 and #2

Finish Grain: North Dakota Malted Barley

## Cooking / Fermentation

Milling screen: #10

Cook Temperature: 240 degrees Fahrenheit

Water: Kentucky Limestone with Reverse Osmosis

Fermentation: Carbon Steel / Black Iron fermenter

Mash: Sour

## Distillation & Aging

Distillation: Double Distilled; beer still and doubler

Proof off still: 135 Proof

Barrel: New, White Oak; #4 Char; Charred for 55 seconds

Barrel maker: Independent Stave; Lebanon KY

Barrel entry proof: 125 proof

Barrel size: 53 liquid gallons; 66.25 Original Proof Gallons

Warehouse: Warehouse K

Evaporation loss: 56.13 % of the original whiskey lost to evaporation

## Bottling

Barrel selection: 28 hand picked barrels

Filtration: Chill

Tasting comment: "Rye spice aroma with oak, leather and molasses notes"