

GEORGE T. STAGG KENTUCKY STRAIGHT BOURBON WHISKEY

Distiller

Buffalo Trace Distillery, Franklin County, Kentucky

Age Profile

Year of Distillation: Winter of 1992

Release: Fall of 2009

Release Brand Name: George T. Stagg Kentucky Straight Bourbon Whiskey

Proof for release: 141.4 proof

Recipe

Large Grain: Kentucky Corn; Distillers Grade #1 and #2

Small Grain: Minnesota Rye

Finish Grain: North Dakota Malted Barley

Cooking / Fermentation

Milling Screen: #10

Cook Temperature: 240 degrees Fahrenheit

Water: Kentucky Limestone with reverse osmosis

Fermentation: Carbon Steel / Black Iron fermenter

Mash: Sour

Distillation & Aging

Distillation: Double distilled; beer still and doubler

Proof off still: 135 Proof

Barrel: New, White Oak; #4 Char; charred for 55 seconds

Barrel Maker: Independent Stave; Lebanon, KY

Barrel Entry Proof: 125 proof

Barrel Size: 53 liquid gallons; 66.25 original proof gallons

Warehouse: Warehouses K

Floor: 1st and 3rd

Evaporation loss: 49.81% of the original whiskey lost to evaporation

Bottling

Barrel Selection: 109 hand picked barrels

Filtration: None

Product Age: 16 years and 7 months old at bottling

Tasting comment: "Toffee, molasses, vanilla and coffee"